

# **TECHNICAL DATA SHEET**

## INNERSEAL™

## LEAK CONTROL GEAR OIL

Whitmore's Innerseal<sup>TM</sup> Leak Control Gear Oil has been designed to help control gear case leaks. The unique additives employed form small, irregularly shaped particles which agglomerate into an irregular, mesh-like structure. When exposed to the dynamic conditions associated with large gear cases, these structures facilitate a reduction in gear oil loss due to poor seals, small cracks, and loose fits.

Innerseal™ is designed as a maintenance tool to assist maintenance planners in scheduling time-consuming repairs at appropriate, planned shutdown periods. Use Innerseal™ whenever gear case leaks become an exercise in constant refilling and needed maintenance cannot be scheduled immediately.

All viscosity grades of Innerseal  $^{\text{TM}}$  meet the requirements of DIN 51517-3.

#### **BENEFITS:**

- CONTROLS LEAKS until proper maintenance can be scheduled.
- VERSATILE may be used in a variety of equipment.
- REDUCES WEAR protects against scoring, scuffing and gelling, while providing the leakage control.

### **APPLICATIONS:**

Excellent for enclosed industrial and mining gear cases including those experiencing heavy load or shock loading.

Innerseal $^{\text{TM}}$  should not be used in systems where the oil is pumped through a filter.

Pump using a diaphragm pump only.

| ASTM #            |  | TYPICAL CHARACTERISTICS |               |               |               |               |               |               |               |               |               |
|-------------------|--|-------------------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|---------------|
|                   | Grade  | 68                      | 100           | 150           | 220           | 320           | 460           | 500           | 680           | 1000          | 1500          |
|                   | AGMA Grade   | 2EP                     | 3 EP          | 4 EP          | 5 EP          | 6 EP          | 7 EP          | 7 EP          | 8 EP          | 8A EP         | 9 EP          |
| D-445             | Kinematic Viscosity<br>cSt @ 40°C<br>cSt @ 100°C                               | 70<br>9                 | 106<br>12     | 159<br>15     | 235<br>22     | 345<br>27     | 475<br>31     | 514<br>32     | 736<br>37     | 1,040<br>52   | 1,630<br>65   |
| D-2161            | Saybolt Viscosity<br>SUS @ 100°F<br>SUS @ 210°F                                | 343<br>56               | 548<br>68     | 749<br>79     | 1,295<br>110  | 1,783<br>131  | 2,512<br>157  | 3,038<br>168  | 3,980<br>179  | 5,577<br>245  | 8,831<br>315  |
| D-2270            | Viscosity Index  | 99                      | 106           | 91            | 111           | 101           | 96            | 94            | 82            | 97            | 91            |
| D-97              | Pour Point, °F °C  | -20<br>-29              | -20<br>-29    | -10<br>-23    | 0<br>-18      | 5<br>-15      | 5<br>-15      | 10<br>-12     | 15<br>-9      | 20<br>-7      | 25<br>-4      |
| Gardner<br>Method | Density,<br>lb/gal @ 60°F (15.5°C)<br>Specific Gravity<br>g/cc @ 60°F (15.5°C) | 7.40<br>0.888           | 7.44<br>0.893 | 7.46<br>0.896 | 7.50<br>0.900 | 7.52<br>0.905 | 7.55<br>0.906 | 7.77<br>0.932 | 7.69<br>0.923 | 7.80<br>0.937 | 7.84<br>0.941 |
| D-92              | Flash Point, °F °C Cleveland Open Cup  | 400<br>204              | 400<br>204    | 400<br>204    | 400<br>204    | 400<br>204    | 400<br>204    | 400<br>204    | 400<br>204    | 400<br>204    | 425<br>218    |
| D-2782            | Timken OK Load, lb   | 60                      | 65            | 65            | 65            | 65            | 70            | 70            | 70            | 70            | 70            |
| D-2783            | Four Ball EP<br>Weld Point, kg   | 500                     | 500           | 500           | 500           | 500           | 500           | 500           | 500           | 500           | 500           |
| D-4172            | Four Ball Wear<br>Scar Width, mm @ kg  | 0.40                    | 0.40          | 0.40          | 0.40          | 0.40          | 0.40          | 0.40          | 0.40          | 0.40          | 0.40          |
| D-665             | Rust Test  | Pass                    | Pass          | Pass          | Pass          | Pass          | Pass          | Pass          | Pass          | Pass          | Pass          |
| D-130             | Copper Strip Corrosion   | 1B                      | 1B            | 1B            | 1B            | 1B            | 1B            | 1B            | 1B            | 1B            | 1B            |
| D-2893            | Oxidation for<br>Lubricating Oils,<br>% Viscosity Change                       | <6                      | <6            | <6            | <6            | <6            | <6            | <6            | <6            | <6            | <b>&lt;</b> 5 |
|                   | FZG Test,<br>Stages Passed   | N/A                     | N/A           | N/A           | >12           | >12           | >12           | >12           | >12           | >12           | >12           |

The above are average values. Minor variations which do not affect product performance are to be expected in normal manufacturing.

### PACKAGING

Drums Pails

For warranty information, scan the QR code. You can also email us at sales@whitmores.com Or write to the Sales Department at the address below.

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