

TECTYL® 915W40E

Description

TECTYL® 915W40E is an internal combustion engine oil and corrosion preventive for all new and rebuilt engines. The film is oily and translucent. As a preservative oil, TECTYL® 915W40E protects engine parts during covered shipment and indoor storage.

TECTYL® 915W40E is approved under Military Specification MIL-L-21260E, Grade 15W40, QPL Reference Number MP-404, and SAE Standard J2361, PRI QPL Number PRI EO 0043.

Laboratory Data

Typical Properties

	<u>Summary</u>	<u>Tolerances</u>
Density, Weight/Gallon @ 77°F (25°C)	7.4 ± 0.1 lbs./gallon	887 grams/L
Specific Gravity @ 60°F (15.6°C)	0.888	
Recommended Dry Film Thickness over Metal Profile	0.4 mils	10 microns
Theoretical Coverage @ Recommended DFT	4,010 sq. ft./gallon	98.4 sq. meters/L

Typical Properties

	<u>Typical</u>	<u>Minimum</u>	<u>Maximum</u>
Flash, C.O.C.*, Finished Oil	222°C	215°C	
API Gravity	27.87	26.87	28.87
Viscosity	@100°C cST	15.18	15.68
	@ 40°C cST	115.4	130.4
	@-20°C CP	6,812	7,000
Viscosity Index	137	80	
Pumpability @-25°C CP	33,900	30,000	60,000
Pour Point°C	-36		-23
Stable Pour°C	-36		-23
Carbon (Ramsbottom)	1.37	1.22	1.52
Sulfated Ash	1.19	1.071	1.428
Sulfur (Finished Oil)	0.682	0.5456	0.8184
Sulfur (Additive)	0.43	0.387	0.516
Phosphorous	0.115	0.1035	0.138
Calcium	0.273	0.2457	0.3276
Barium	0	0	<0.01
Zinc	0.128	0.1152	0.1536
Sodium	0	0	<0.01
Nitrogen	0.094	0.0846	
Magnesium	0.016	0.0144	0.0192
Boron	0	0	<0.01
Copper	0	0	<0.01
Potassium	0	0	<0.01
Chlorine	0.011	0.01	<0.03
Silicon	0.0048	0	<0.01

*C.O.C. (Cleveland Open Cup)

Surface Preparation

The maximum performance of TECTYL® 915W40E can be achieved only when the metal surfaces to be protected are clean, dry, and free of rust, oil, and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50 - 95°F (10 - 35°C) at the time of product application.

Application

TECTYL® 915W40E is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. DO NOT THIN TECTYL® 915W40E. Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95° F (10 - 35°C) at time of application.

TECTYL® 915W40E should be used as factory fill and break-in oil for all new and rebuilt engines. This is a completely operational oil for current production engines meeting the requirements of MIL-PRF-21260E and need not be changed until the first scheduled oil change specified by engine manufacturer. As a preservative coating, TECTYL® 915W40E is used to protect engine parts during covered shipment and indoor storage.

TECTYL® 915W40E is compatible with lubricating oils qualified under MIL-PRF-21260E, MIL-PRF-2104, and MIL-L-46152E.

Removal

TECTYL® 915W40E can be removed with TECTYL® HPS solventborne thinner, vapor degreasing, hot alkaline wash, or low pressure steam. TECTYL® 915W40E can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents when removing from painted surfaces, as these solvents may adversely affect paint.

Caution

Refer to Daubert's Material Safety Data Sheet for health and safety instructions.

Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company's recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.