

## TECTYL<sup>®</sup> 164

### Description

TECTYL<sup>®</sup> 164 is a solvent cutback corrosion preventive compound. The dry film is firm and black. TECTYL<sup>®</sup> 164 is designed for external protection of industrial

machine parts for domestic and international shipments.

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### Laboratory Data

Flash, PMCC\*, Minimum  
Density, Weight/Gallon @ 77°F (25°C)  
Specific Gravity @ 60°F (15.6°C)  
Recommended Dry Film Thickness over Metal Profile  
Theoretical Coverage @ Recommended DFT  
Non-Volatile % by Weight  
Non-Volatile % by Volume  
Volatile Organic Content (VOC), Maximum  
Approximate Dry to Touch Time @ 77°F (25°C)  
Cure Time  
High Temperature Flow Point, Minimum  
Low Temperature Flexibility  
(90° Bend—No flaking or cracking)

### Typical Properties

106°F  
7.4 ± 0.1 lbs./gallon  
0.89  
2 mils  
409.2 sq. ft./gallon  
57 ± 2  
51 ± 2  
3.34 lbs./gallon  
1.5 hours  
16 - 24 hours  
250°F  
-10°F

### Accelerated Corrosion Tests:

5% Salt Spray (Hours) ASTM** B-117 @ Recommended DFT (2x4x1/8 in. Polished Steel Panels)	1000
100% Relative Humidity (Hours) ASTM D-1748 @ Recommended DFT (2x4x1/8 in. Polished Steel Panels)	1500

\*PMCC (Penske Martin Closed Cup)

\*\*ASTM (American Society for Testing and Materials)

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## Surface Preparation

The maximum performance of TECTYL® 164 can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. Daubert Chemical Company recommends that the metal substrate temperature be 50-95°F (10-35°C) at the time of product application.

## Application

TECTYL® 164 is formulated to be used as supplied. Ensure uniform consistency prior to use. Continued stirring is generally not required. If the product thickens due to cold storage or loss of solvent during use, contact Daubert Chemical Company. DO NOT THIN TECTYL® 164. Incorrect thinning will affect film build, dry time and product performance. Daubert Chemical Company recommends that the ambient and product temperature be 50 - 95°F (10 - 35°C) at time of application. TECTYL® 164 can be spray, dip, or flowcoat applied.

## Removal

TECTYL® 164 can be removed with TECTYL® HPS solventborne thinner, vapor degreasing, hot alkaline wash, or low pressure steam. TECTYL® 164 can be removed from fabrics by normal dry cleaning procedures. Avoid the use of chlorinated or highly aromatic solvents when removing from painted surfaces, as these solvents may adversely affect paint.

## Storage

Store TECTYL® 164 at temperatures between 50-95°F (10-35°C). Mild agitation is recommended prior to use.

## Caution

Adequate ventilation is required for cure and to ensure against formation of a combustible liquid. THE PARTIALLY CURED FILM SHOULD NOT BE EXPOSED TO IGNITION SOURCES SUCH AS FLARES, FLAMES, SPARKS, EXCESSIVE HEAT, OR TORCHES. Refer to Daubert's Material Safety Data Sheet for additional handling and first aid information.

## Note:

The addition of any product over or under this coating is not recommended. The use of additional coatings could result in chemical incompatibility, thus adversely affecting the performance of this coating as stated in the lab data section. If a product other than Daubert Chemical Company' recommended product is required, written authorization must be obtained from Daubert Chemical Company.

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**REFER TO MATERIAL SAFETY DATA SHEET FOR HEALTH AND SAFETY INFORMATION.**