ANDEROL PRODUCT DATA SHEET

ROYCO® 1MS

THREAD COMPOUND, ANTISEIZE, MOLYBDENUM DISULFIDE - PETROLATUM

GENERAL INFORMATION

ROYCO 1MS is a blend of lubrication grade micro fine powdered molybdenum disulfide that conforms to Mil-M-7866, and technical grade petrolatum conforming to VV-P-236. This compound is non-abrasive, highly shear stable, and has a relatively low volatility compared to some thread compounds.

TYPICAL PROPERTIES:

PROPERTIES	ROYCO 1MS
Worked Penetration,	
77°F, ASTM D-217	220
Stability, FTM 791-3003	PASS

For more information please refer to the relevant Material Safety Data Sheet accompanying each product.

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APPLICATIONS

ROYCO 1MS is particularly suitable for use on aircraft engine spark plugs and threaded fasteners and fittings at temperatures below 800°F. At higher temperatures, compound conforming to Mil-T-5544 (ROYCO 44) should be used in lieu of ROYCO 1MS. Since this material is an electrical conductor, it is especially suited for anti-seize applications where the thread compound will not impede the flow an electrical current.

ADVANTAGES

- Electrical conductor
- Superior anti-seize ability

- Excellent shear stability
- Low volatility

COMPATABILITY

ROYCO 1MS is an electrically conductive thread compound and should be used with discretion in or near electrical equipment. It is not a sealing compound and should not be used in oxygen systems.

APPROVALS

ROYCO 1MS meets all requirements and is qualified to the current revision level of US MIL-SPEC: MIL-PRF-83483.

R1MS: 11/30/01: edited 10/12/04 by GMG



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